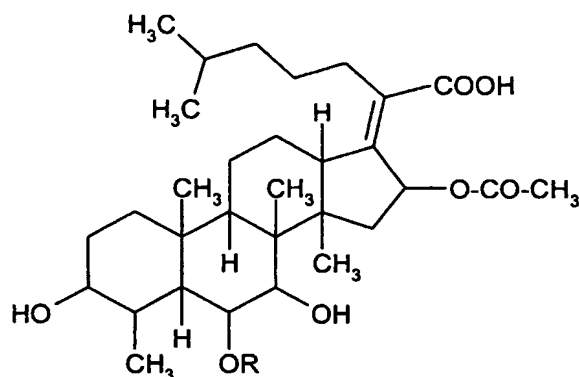


Acremonic Acid Derivatives

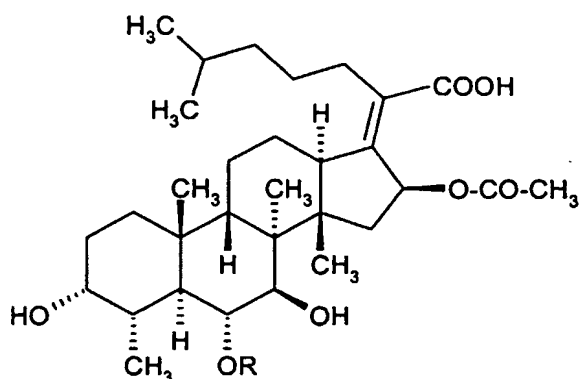
The present invention relates to acremonic acid derivatives.

In one aspect the present invention provides 2-(16-Acetoxy-3,7-dihydroxy-4,8,10,14-

- 5 tetramethyl-6-[hydroxy, (C₁₋₂₂)alkoxy or carbonyloxy]-hexadecahydro-cyclopenta[a]phenanthren-17-ylidene)-6-methyl-heptanoic acids, e.g. a compound of formula



e.g. including a compound of formula



10 wherein

R is hydrogen, CO-R₁ or (C₁₋₂₂)alkyl, such as methyl, ethyl, n-propyl or n-hexyl, and

R₁ is hydrogen, (C₁₋₂₂)alkyl, such as ethyl, n-propyl, isopropyl, 2-ethylpropyl, 1,1-dimethylpropyl, n-butyl, isobutyl, t.butyl, n-pentyl, t.butylmethyl, n-hexyl; (C₃₋₈)cycloalkyl, (C₁₋₆)alkoxy-(C₁₋₆)alkyl, (C₁₋₄)alkoxy-(C₁₋₄)alkoxy-(C₁₋₄)alkyl, amino(C₁₋₄)alkyl, halo(C₁₋₆)alkyl, hydroxy(C₁₋₄)alkyl, hydrogencarbonyl, hydroxycarbonyl-(C₁₋₄)alkyl, (C₁₋

15 ₄)alkoxycarbonyl-(C₁₋₄)alkyl, (C₆₋₁₈)aryl, heterocyclyl having 5 or 6 ring members and 1 to 4 heteroatoms selected from S, O or N, or bridged (C₇₋₁₂)cycloalkyl;

e.g. wherein

- cycloalkyl is unsubstituted or substituted, such as unsubstituted cycloalkyl or cycloalkyl one or morefold substituted by (C₁₋₄)alkyl or (C₁₋₄)alkoxy, such as 1-methyl-cycloprop-1-yl, 2-methyl-cyclopropyl, 2,2,3,3-tetramethyl-cyclopropyl, 3-methoxy-cyclohexyl, 4-methoxy-cyclohexyl;

5 - amino is unsubstituted or substituted, e.g. unsubstituted or substituted by (C₁₋₄)alkyl, di(C₁₋₄)alkyl, or (C₁₋₄)alkoxycarbonyl; e.g. (C₁₋₄)alkoxycarbonyl, such as methoxycarbonyl,

- aryl is unsubstituted or substituted by amino.

10 **Preferably** in a compound of formula I

- R is hydrogen, (C₁₋₆)alkyl, or CO-R₁,

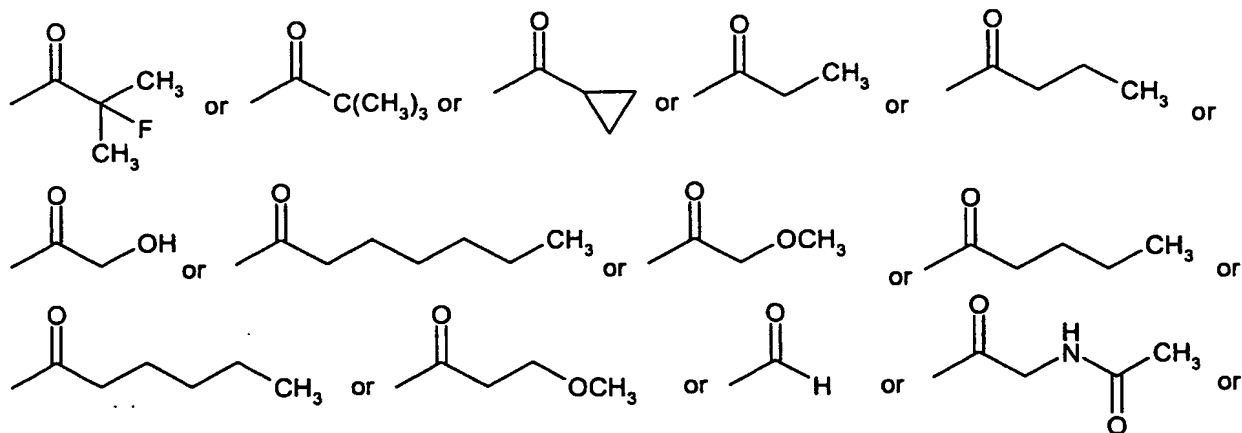
- R₁ is hydrogen, (C₁₋₆)alkyl, (C₃₋₆)cycloalkyl, e.g. unsubstituted (C₃₋₆)cycloalkyl or (C₃₋₆)cycloalkyl substituted by one or more halogen, methyl or methoxy; (C₁₋₃)alkoxy-(C₁₋₃)alkyl, methoxy-(C₁₋₂)alkoxy-(C₁₋₂)alkyl, aminomethyl, e.g. including

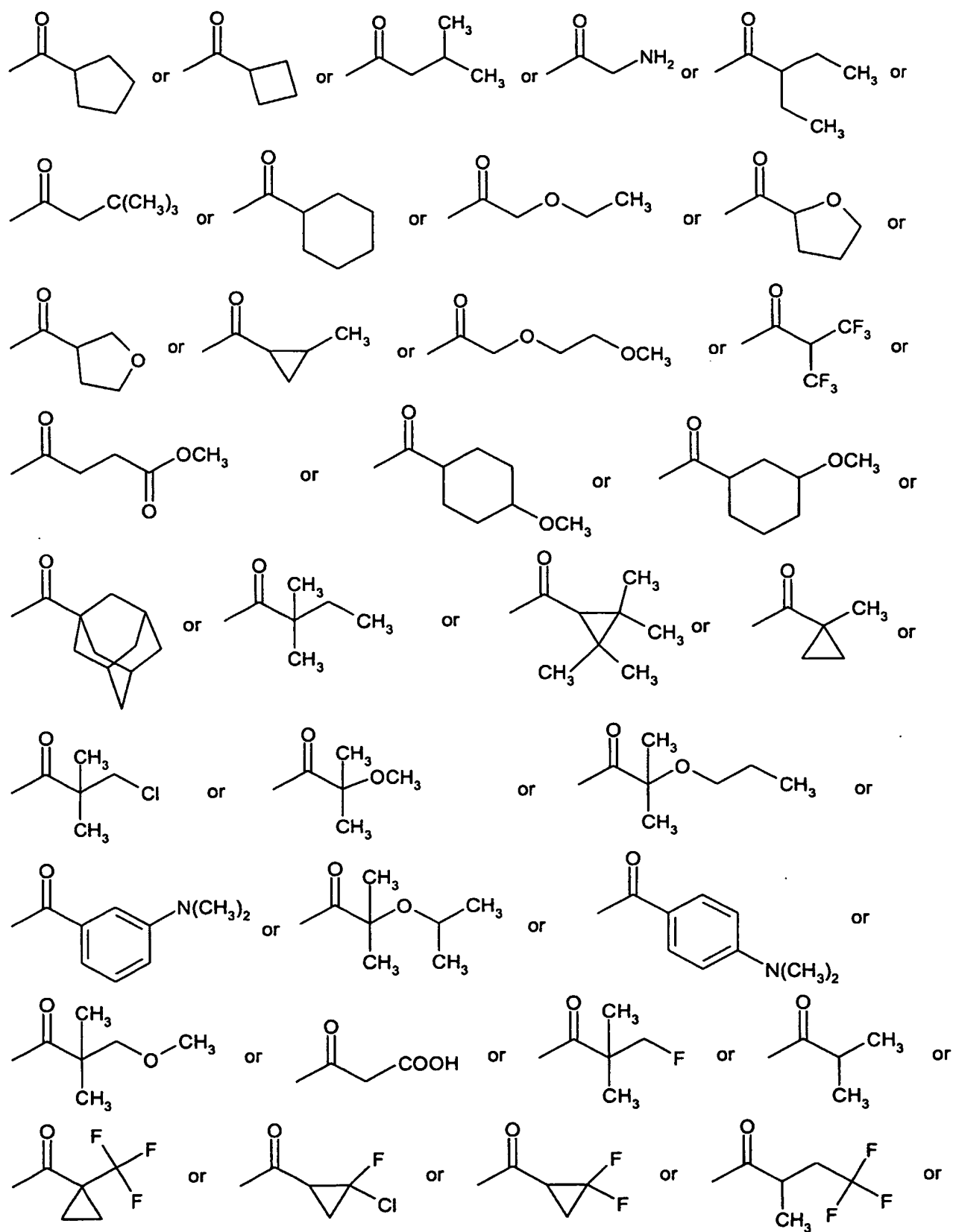
15 methoxycarbonylamino; halo(C₁₋₄)alkyl comprising one or two halogen atoms; e.g. fluoro(C₁₋₄)alkyl, such as e.g. fluoropropyl, e.g. including fluoroisopropyl; hydroxymethyl, hydroxycarbonylmethyl, methoxycarbonyl-(C₁₋₂)alkyl, phenyl, e.g. phenyl substituted by amino, such as dimethylamino; tetrahydrofuranyl or adamantanyl.

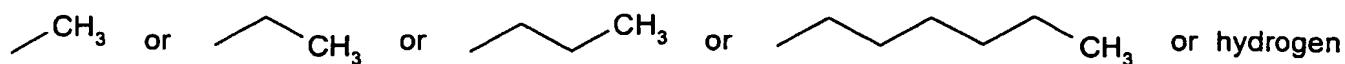
20 In a compound of formula I or I_P, respectively, each single defined substituent may be a preferred substituent, e.g. independently of each other substituent defined.

In another aspect the present invention provides a compound of formula I, wherein R is a group of formula

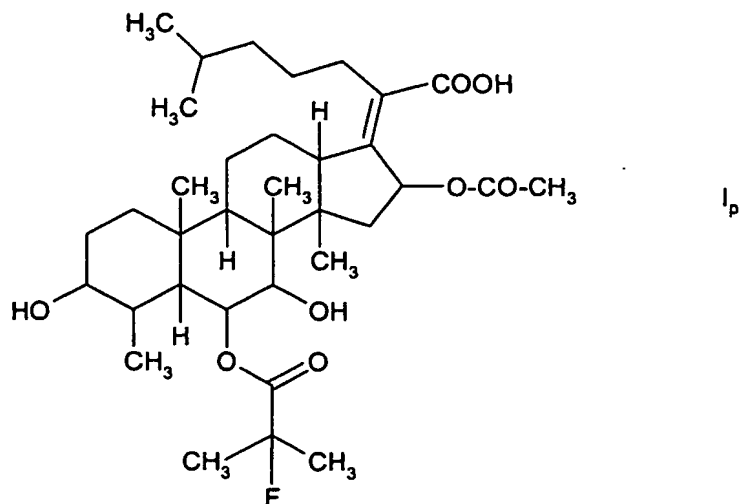
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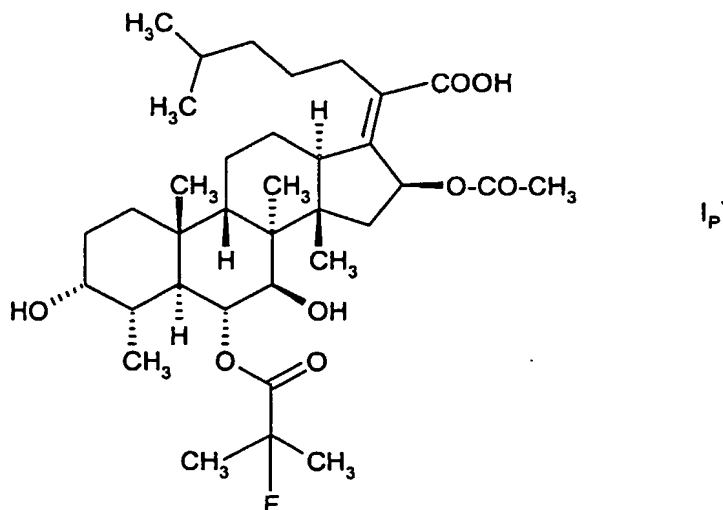




In another aspect the present invention provides a compound of formula



5 including a compound of formula



If not otherwise defined herein

- alkyl includes (C_{1-22})alkyl, such as (C_{1-8})alkyl, e.g. (C_{1-6})alkyl, e.g. including (C_{1-4})alkyl;
- 10 - cycloalkyl includes (C_{3-8})cycloalkyl, e.g. (C_{3-6})cycloalkyl, such as cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl;
- alkoxyalkyl includes (C_{1-6})alkoxy-(C_{1-6})alkyl, such as (C_{1-4})alkoxy-(C_{1-4})alkyl, e.g. methoxymethyl, ethoxymethyl, 1,1-dimethyl-1-n-propoxymethyl, 1,1-dimethyl-1-isopropoxymethyl, methoxyethyl, 1,1-dimethyl-1-methoxy-methyl;

- alkoxy includes (C₁₋₆)alkoxy, such as (C₁₋₃)alkoxy; e.g. methoxy, ethoxy, propoxy;
 - haloalkyl includes halo(C₁₋₆)alkyl, e.g. halo(C₁₋₄)alkyl, comprising one or more halogen atoms, e.g. including (C₁₋₄)alkyl substituted by one or more CF₃, such as -CH(CF₃)₂, 1,1-dimethyl-2-fluoroethyl, 1,1-dimethyl-2-chloroethyl or fluoro-isopropyl;
 - 5 - hydroxyalkyl includes hydroxy(C₁₋₄)alkyl, such as hydroxymethyl;
 - alkoxycarbonylalkyl includes (C₁₋₄)alkoxycarbonyl-(C₁₋₄)alkyl, such as methoxycarbonyl-(C₁₋₄)alkyl, e.g. methoxycarbonylethyl;
 - alkoxy-alkoxy-alkyl includes (C₁₋₄)alkoxy-(C₁₋₄)alkoxy-(C₁₋₄)alkyl, e.g. methoxy-ethoxy-ethyl;
 - aminoalkyl includes amino(C₁₋₄)alkyl, such as aminomethyl;
 - 10 - amino includes unsubstituted amino and amino substituted by (C₁₋₄)alkyl, di(C₁₋₄)alkyl, or (C₁₋₄)alkoxycarbonyl; such as dimethylamino, methoxycarbonylamino;
 - heterocyclyl includes heterocyclyl having 5 or 6 ring members and 1 to 4 heteroatoms selected from S, O and N, e.g. heterocyclyl having 5 ring members, e.g. the heteroatom is selected from O, such as tetrahydrofuranyl;
 - 15 - aryl includes (C₆₋₁₈)aryl, such as phenyl;
 - bridged cycloalkyl includes cycloalkyl bridged by alkyl, e.g. bridged (C₇₋₁₂)cycloalkyl, such as bridged (C₁₀)cycloalkyl, e.g. adamantanyl;
 - halogen includes fluoro, chloro, bromo, iodo, e.g. fluoro, chloro, e.g. fluoro.
- 20 Compounds provided by the present invention are hereinafter designated as "compound(s) of (according to) the present invention". A compound of formula I includes a compound of formula I_P. A compound of the present invention includes a compound in any form, e.g. in free form, in the form of a salt, in the form of a solvate and in the form of a salt and a solvate.
- 25 In another aspect the present invention provides a compound of the present invention in the form of a salt.
- Such salts include preferably pharmaceutically acceptable salts, although pharmaceutically unacceptable salts are included, e.g. for preparation / isolation / purification purposes.
- 30 A salt of a compound of the present invention includes a metal salt or an acid addition salt. Metal salts include for example alkali or earth alkali salts, e.g. a sodium salt. Acid addition salts include salts of a compound of formula I with an acid, e.g. hydrogen fumaric acid, fumaric acid, naphthalin-1,5-sulphonic acid, hydrochloric acid, deuteriochloric acid.

A compound of the present invention in free form may be converted into a corresponding compound in the form of a salt; and vice versa. A compound of the present invention in free form or in the form of a salt and in the form of a solvate may be converted into a corresponding compound in free form or in the form of a salt in non-solvated form; and vice versa.

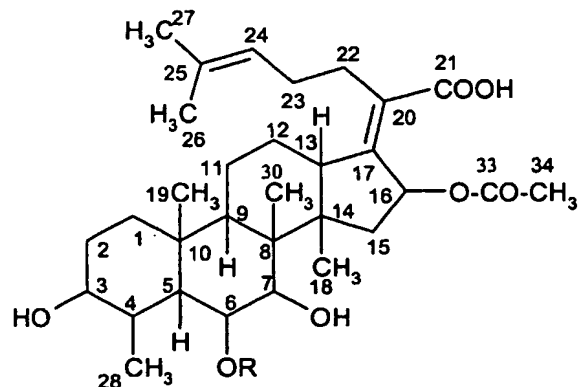
A compound of the present invention may exist in the form of isomers and mixtures thereof; e.g. optical isomers, diastereoisomers, cis/trans conformers. A compound of the present invention may e.g. contain asymmetric carbon atoms and may thus exist in the form of enantiomers or diastereoisomers and mixtures thereof, e.g. racemates. Substituents at any asymmetric carbon atom may be present in the (R)-, (S)- or (R,S)-configuration, preferably in the (R)- or (S)-configuration. E.g., a compound of formula I has several asymmetric C-atoms and substituents bound to such asymmetric C-atoms may be in the (R)- and in the (S)-configuration, e.g. including mixtures thereof, e.g. as set out in a compound of formula I_P.

Preferably a compound of formula I is a compound of formula I_P. Also a compound of formula I has a double bond and substituents bound to that double bond may be in the form of cis- or trans conformers, or mixtures thereof.

Isomeric mixtures may be separated as appropriate, e.g. according, e.g. analogously, to a method as conventional, to obtain pure isomers. The present invention includes a compound of the present invention in any isomeric form and in any isomeric mixture.

The present invention also includes tautomers of a compound of formula I, where tautomers can exist.

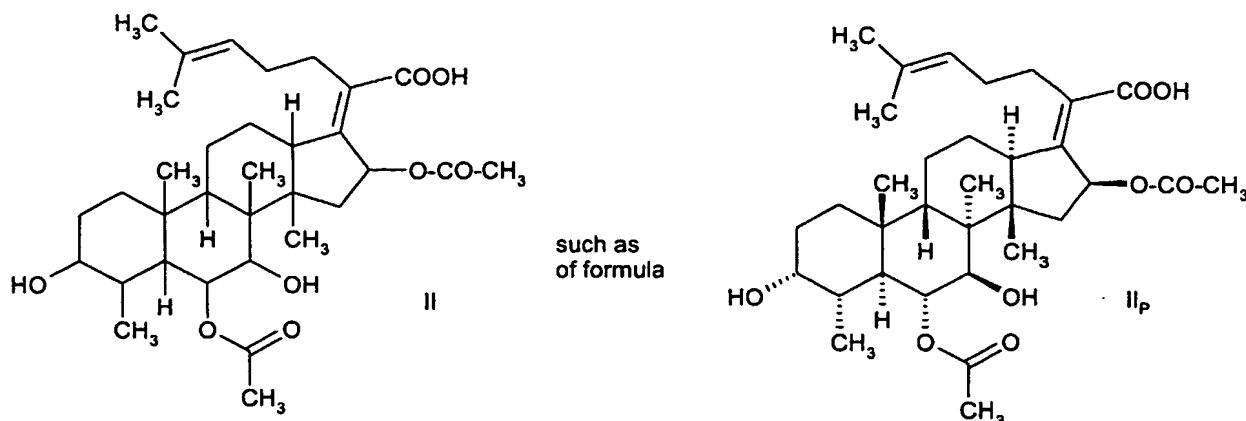
In the following it is referred to the numbering system of the ring structure and substituents as set out in a compound of formula I below:



I_{NUMBER}

In another aspect the present invention provides a process for the production of a compound of formula I comprising the steps

- a. protecting the carboxy group of position 21 and optionally the hydroxy group attached to the ring structure in position 3 of the ring structure in a compound of formula



to obtain a compound of formula II, or II_p, respectively, wherein the carboxy group of position 21 is protected and the hydroxy group attached to the ring structure in position 3 is optionally protected,

- b. splitting off the acetyl group from the acetoxy group in position 6 of the ring structure from a compound as obtained in step a., to obtain a compound as obtained in step a, wherein the group attached to position 6 of the ring structure is hydroxy,

c1. either hydrogenating the double bond in positions 24 and 25 and, e.g. in the course of double bond hydrogenation, splitting off the protecting group(s) from a compound as obtained in step b., to obtain a compound of formula I, wherein R is H, or

c2. reacting a compound as obtained in step b. with a (C₁₋₈)alkylhalogenide, hydrogenating the double bond in positions 24 and 25, and, e.g. in the course of double bond hydrogenation, splitting off the protecting group(s), to obtain a compound of formula I, wherein R is (C₁₋₈)alkyl, or

c3. reacting a compound as obtained in step a. with a compound of formula R'₁-COOH, wherein R'₁ has the meaning of R₁ as defined above, and additionally includes residues as defined in R₁, wherein functional groups, such as amino, hydroxy, carboxyl, are protected, either in the presence of a condensation agent, or with a compound of formula R'₁-COOH, wherein R'₁ is as defined above, in a reactive form, e.g. in the form of a carboxylic acid halogenide, to obtain a compound as obtained in step b., wherein the group attached to the ring structure in position 6 is a group of formula CO-R'₁, wherein R'₁ is as defined above, hydrogenating the double bond in positions 24 and 25,

and, e.g. in the course of double bond hydrogenation, splitting off the protecting group(s), to obtain a compound of formula I, wherein R is a group of formula CO-R₁, wherein R₁ is as defined above, or wherein R is a group of formula CO-R'₁, wherein R'₁ is as defined above, and optionally splitting of protecting groups in R'₁, e.g. if (still) present, and

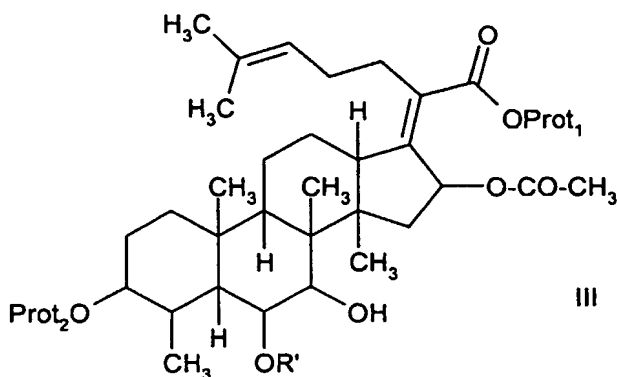
d. isolating a compound of formula I as obtained in step c. from the reaction mixture.

The protecting group attached to the carboxy group of position 21 is present, and the protecting group attached at oxygen atom attached to the ring structure in position 3, is optionally present. The reaction works in both cases, but, e.g. to obtain higher purity of the reaction products, both protecting groups are preferably present. Protecting groups include groups as appropriate, e.g. such as conventional, preferably protection groups which may be splitt off by hydrogenation under conditions, under which the double bond in positions 24 and 25 is converted into a single bond. Such groups e.g. include benzyloxymethyl and diphenylmethyl groups, e.g. and benzyl groups. E.g. the protection group attached to the group of position 21 is benzyloxymethyl or diphenylmethyl, and the protecting group attached to the oxygen atom which oxygen atom is attached to the ring structure in position 3, is either other than a protecting group, e.g. hydrogen or benzyloxymethyl.

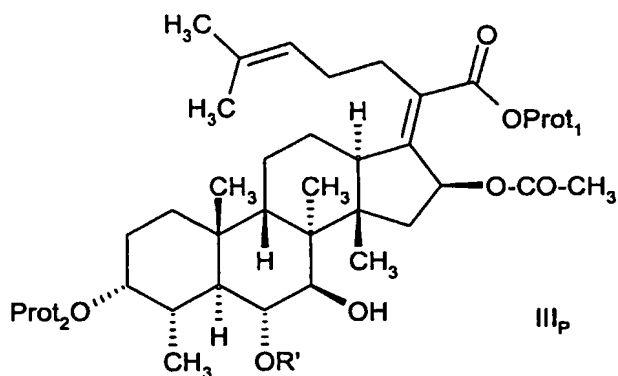
R'₁ has the meaning of R₁ as defined above and additionally includes residues as defined in R₁, wherein functional groups, such as hydroxy, carboxyl and amino, are protected, e.g. hydroxy or carboxyl are protected by a benzyl group; amino is protected by a benzyloxycarbonyl group; e.g. residues of R₁ having functional groups such as amino, carboxy or hydroxy, are in a protected form, e.g. in the form of benzyloxycarbonylamino, benzyloxy or benzyloxycarbonyl. Such protecting groups may be splitt off in the course of double bond hydrogenation in position 24 and 25, or at an appropriate stage.

In another aspect the present invention provides a process for the production of a compound of formula I, wherein R is as defined above, comprising hydrogenating the double bond in positions 24 and 25 and splitting off the protecting group(s), e.g. in the course of double bond hydrogenation, in a compound of formula

- 9 -



such as of formula

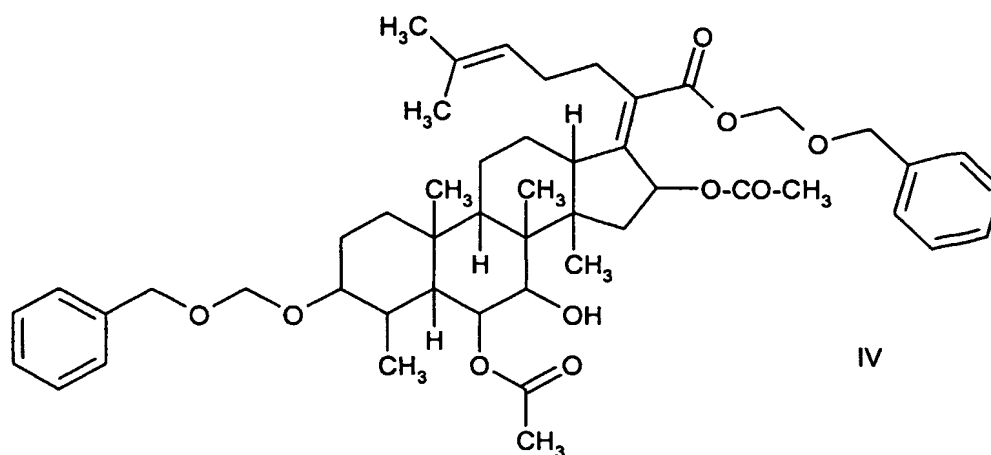


wherein

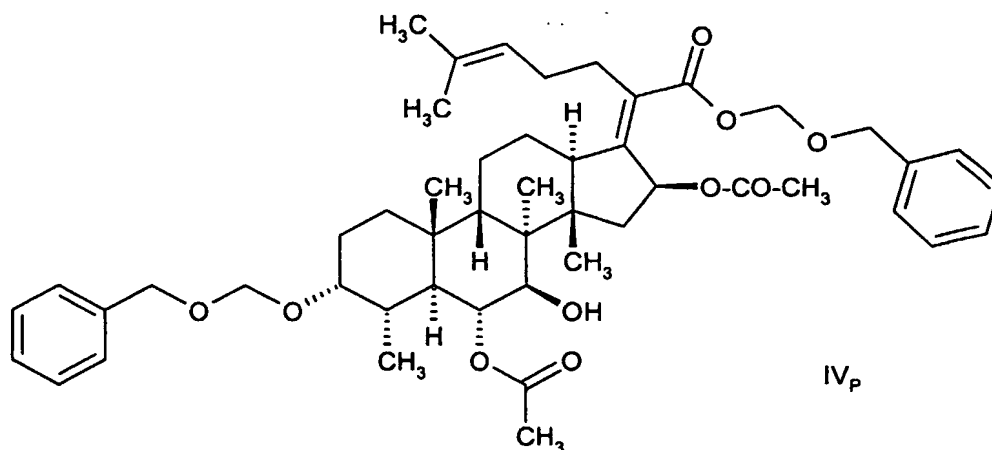
- 5 Prot₁ is a protecting group, such as benzyloxymethyl or diphenylmethyl, e.g. benzyloxymethyl,
 Prot₂ is either other than a protecting group, or is a protecting group, e.g. Prot₂ is H or
 benzyloxymethyl, and R' has the meaning of R as defined above and additionally includes
 10 residues as defined in R, wherein functional groups, such as amino, hydroxy, carboxyl
 groups, are protected.

In a preferred embodiment, a compound of formula I may be produced by a process comprising the steps

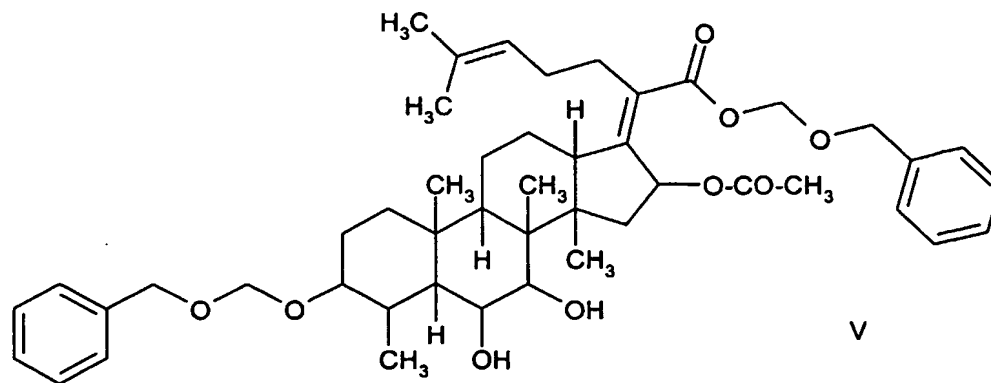
- a. reacting a compound of formula II, or II_p, respectively,
 15 with benzyloxymethylchloride in the presence of a base, e.g. Hünig's base, in organic solvent, e.g. an halogenated hydrocarbon, such as CH₂Cl₂,
 to obtain a compound of formula



such as of formula

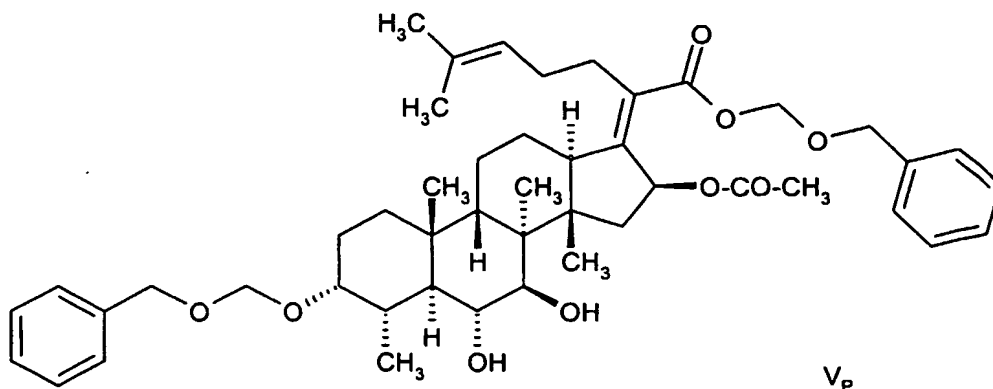


- 5 b. reacting a compound of formula IV, or IV_p, respectively, with a base, e.g. an alkali or earth alkali hydroxide, such as NaOH, in organic solvent, e.g. aqueous organic solvent, e.g. in a solvent mixture, such as tetrahydrofuran/MeOH/H₂O, to obtain a compound of formula



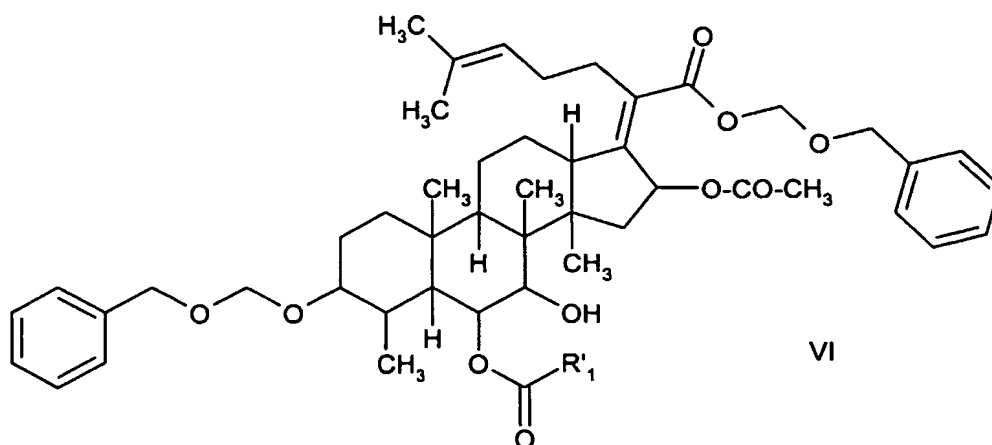
such as of formula

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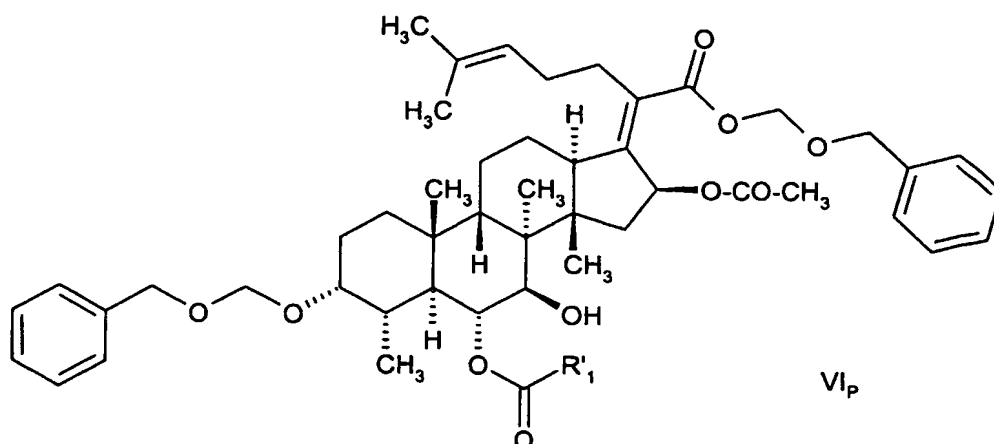


c1. reacting a compound of formula V, or V_p, respectively, with a compound of formula R'₁-COOH, wherein R'₁ has the meaning of R₁ as defined above and additionally includes residues as defined in R₁, wherein functional groups, such as amino, hydroxy, carboxyl, groups are protected, in the presence of a condensation agent, such as N'-(3-dimethylamino-propyl)-N-ethylcarbodiimide hydrochloride, and in the presence of a base, e.g. 4-dimethylaminopyridine, in organic solvent, e.g. halogenated hydrocarbon, such as CH₂Cl₂, or

c2. reacting a compound of V, or V_p, respectively, with a compound of formula R'₁-COCl, wherein R'₁ has the meaning of R₁ as defined above, and additionally includes residues as defined in R₁, wherein functional groups, such as amino, hydroxy, carboxyl groups, are protected, in the presence of a base, such as pyridine and 4-dimethylaminopyridine, to obtain a compound of formula



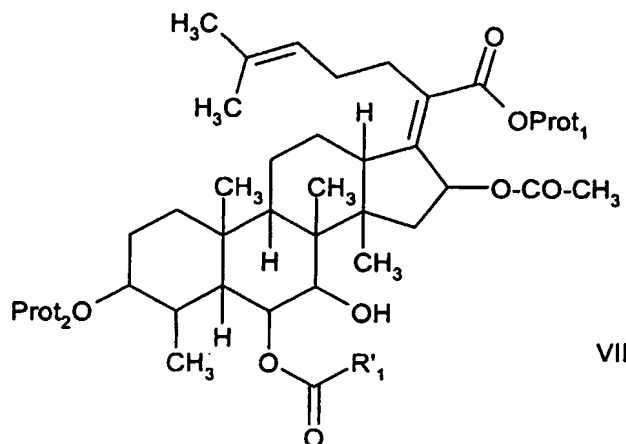
such as of formula

VI_P

wherein R'₁ is as defined above,

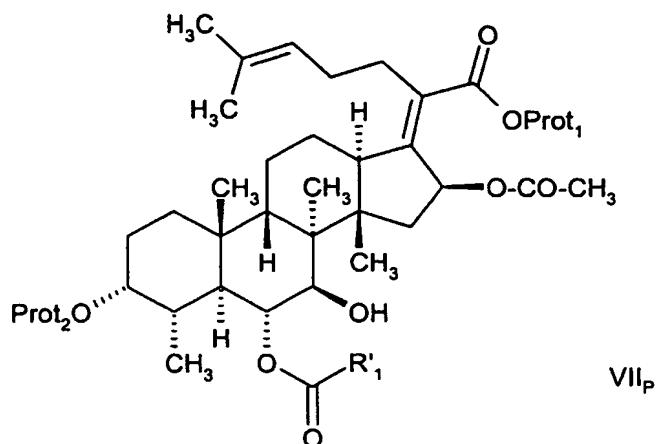
- d. hydrogenating the double bond in positions 24 and 25 in a compound of formula VI, or VI_P, respectively, e.g. by reaction with H₂, in the presence of a catalyst, such as palladium, e.g. Pd(OH)₂/C, and, e.g. in the course of double bond hydrogenation splitting off protecting group(s), and optionally splitting off protection groups in R'₁, and
- e. isolating a compound of formula I, or I_P, respectively, wherein R is -COR₁, and R₁ is as defined above as obtained in step d. from the reaction mixture.

- 10 In another aspect the present invention provides a compound of formula



VII

such as of formula



wherein

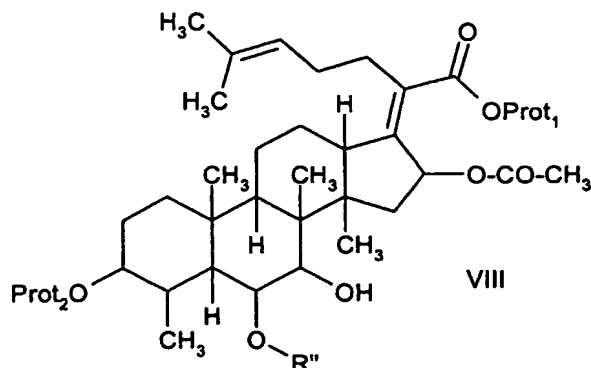
Prot₁ is a protecting group, such as benzyloxymethyl or diphenylmethyl, e.g. benzyloxymethyl, and

- 5 Prot₂ is either other than a protecting group, or is a protecting group, e.g. Prot₂ is H, benzyloxymethyl or diphenylmethyl, and R'₁ is as defined above, e.g. which compounds of formula VII, or VII_p, respectively, are useful as intermediates in the production of a compound of formula I, or I_p, respectively.
- 10 A compound of formula VII, or VII_p, respectively, includes compounds of formulae VI, or VI_p, respectively.

In another aspect the present invention provides a compound of formula IV, or IV_p, respectively, and of formula V, or V_p, respectively and of formula VI, or VI_p, respectively,

- 15 wherein R'₁ is as defined above, which compounds are useful as intermediates in the production of a compound of formula I, or I_p, respectively, wherein R is a group -CO-R₁.

In another aspect the present invention provides a compound of formula



An intermediate of the present invention may exist in the form of isomers and mixtures thereof; e.g. optical isomers, diastereoisomers, cis/trans conformers, similarly as described above for a compound of the present invention. Isomeric mixtures may be separated as appropriate, e.g. according, e.g. analogously, to a method as conventional, to obtain pure isomers. The present invention includes an intermediate of the present invention in any isomeric form and in any isomeric mixture.

The present invention also includes tautomers of an intermediate of the present invention, where tautomers can exist.

10 In an intermediate of the present invention beside the (Prot-) protected groups, further functional groups, where present, optionally may be in protected form, e.g. amino, hydroxy or carboxyl groups, as indicated above; or may be in the form of a salt, where a salt-forming group is present. Protecting groups, optionally present beside Prot₁ and Prot₂, may be removed at an appropriate stage, e.g. according, e.g. analogously, to a method as
15 conventional.

A compound of formula I, or I_P, respectively, obtained by a process provided by the present invention may be converted into another compound of formula I, or I_P, respectively, e.g. or a compound of formula I, or I_P, respectively, obtained in free form may be converted into a salt
20 of a compound of formula I, or I_P, respectively, and vice versa.

Any compound described herein, e.g. a compound of the present invention and intermediates of formula II, II_P, III, III_P, IV, IV_P, V, V_P, VI, VI_P, VII, VII_P, VIII and VIII_P may be prepared as appropriate, e.g. according, e.g. analogously, to a method as conventional, e.g.
25 or as specified herein.

The compounds of the present invention, e.g. including a compound of formula I and of formula I_P, exhibit pharmacological activity and are therefore useful as pharmaceuticals. E.g., the compounds of the present invention show antimicrobial, e.g. antibacterial activity
30 against gram positive bacteria and gram negative, such as Staphylococcus, e.g. S. aureus, MRSA (Methicillin Resistant S. aureus), MSSA (Methicillin Sensitive S. aureus), Enterococcus, e.g. E. faecalis, E. faecium, Moraxella, e.g. M. catarrhalis, in vitro in the Agar Dilution Test and/or Micro Dilution Test for bacteria according to National Committee for Clinical Laboratory Standards (NCCLS) 1993,

- Document M7-A4, Vol. 20, No.2, 2000: "Methods for dilution Antimicrobial Susceptibility Tests for Bacteria that Grow Aerobically" - Third Edition, Approved Standard"; and
- Document M26-A, Vo. 19, No. 18, 1999: Methods for determining antibactericidal activity of antimicrobial agents,

- 5 - Document M11-A3 for anaerobic bacteria,
in a concentration from about 0.1 to ca. 25.6 µg/ml, e.g. using strains including *Staphylococcus aureus* (ATCC 29213 and ATCC 29506); *Enterococcus faecalis* ATCC 29212;
and in vivo in the septicaemia mouse model, in accordance to the method description Nr.
10 159 A-5, approved by Austrian Health Authorities (MA 58, no. 2968/95 of 12-Oct-1995), e.g. when administered at dosages from 0.05 to 50 mg/kg body weight.
E.g., mice infected with *Staphylococcus aureus* (ATCC 49951, MSSA), and treated orally 1 and 4 hours after infection with a compound of example 1, e.g. in the form of its sodium salt, show an ED₅₀ value of ca. 8.55 mg/kg body weight (ranging from 5.54 to 13.34). Mice
15 infected with *S. aureus* B29 (clinical isolate, MRSA) and treated orally 1 and 4 hours after infection with a compound of example 1, e.g. in the form of its sodium salt, show an ED₅₀ value of ca. 6.65 mg/kg body weight, (ranging from 4.25 to 11.98). Mice infected with *S. aureus* B29 (clinical isolate, MRSA) and treated subcutaneously 1 and 4 hours after infection with a compound of example 1, e.g. in the form of its sodium salt, show an ED₅₀ value of ca.
20 3.20 mg/kg body weight, (ranging from 1.93 to 5.85). The ED₅₀ values are calculated by Probit analysis of the administered dosages of compounds. Activity is determined by numbers of surviving animals per group of 8 or 6 mice, respectively, per dosage unit on day 5 after infection.

The compounds of the invention show a surprising overall activity spectrum.

- 25 It has, for example, been determined that the MIC₉₀ (µg/ml) of the compound of example 1, e.g. in the form of its sodium salt, against methicillin-sensitive *Staphylococcus aureus* (MSSA) strains is 0.25 µg/ml (n=26) and against methicillin-resistant *S. aureus* (MRSA) strains MIC₉₀ is 0.2 µg/ml (n=26). Furthermore, the compound of example 1 is active against mupirocin-resistant staphylococci (n=26) with MICs below 0.5 µg/ml (range ≤0.125 – 0.5
30 µg/ml). *Moraxella catarrhalis* isolates (n=2) are inhibited at MICs of 0.2 and 0.4 µg/ml. The MICs for *Enterococcus faecalis* isolates (n=2) are 6.4 µg/ml and 12.8 µg/ml. The MIC for *Enterococcus faecium* (n=1) is 6.4 µg/ml.

The compounds of the present invention are therefore useful for the treatment of microbial,

e.g. bacterial diseases, e.g. the treatment of diseases associated with bacterial infections. Treatment includes treatment and prevention (prophylaxis).

5 In another aspect the present invention provides a compound of the present invention for use as a pharmaceutical, e.g. in the treatment of diseases associated with microbial, such as bacterial infections.

10 In another aspect the present invention provides the use of a compound of the present invention for the manufacture of a medicament, e.g. in the form of a pharmaceutical composition, for the treatment of a microbial disease, such as bacterial diseases, for example of diseases associated with bacteria such as *Staphylococcus* spp. and *Moraxella catarrhalis*.

The compound of example 1 is a preferred compound of the present invention.
15 It has, for example been determined that the minimum inhibitory concentration, e.g. MIC₉₀ (µg/ml), of the compound of Example 1, e.g. in the form of its sodium salt, against, for example *S. aureus* (MRSA) is of about 0.2. It is therefore, indicated that for the treatment of bacterial diseases, the compounds of the present invention may be administered to larger mammals, for example humans, by similar modes of administration at similar dosages than
20 conventionally used with Linezolid.

In a further aspect the present invention provides a method of treatment of microbial, e.g. bacterial, diseases, e.g. diseases mediated by bacteria such as *Staphylococcus* spp. and *Moraxella*, which treatment comprises administering to a subject in need of such treatment
25 an effective amount of a compound of the present invention; e.g. in the form of a pharmaceutical composition, e.g. in combination with another pharmaceutically active agent.

For pharmaceutical use a compound of the present invention includes one or more, preferably one, compounds of the present invention, e.g. a combination of two or more
30 compounds of the present invention.

For such treatment, the appropriate dosage will, of course, vary depending upon, for example, the chemical nature and the pharmacokinetic data of a compound of the present invention employed, the individual host, the mode of administration and the nature and severity of the conditions being treated. However, in general, for satisfactory results in larger

mammals, for example humans, an indicated daily dosage is in the range from about 0.01g to about 1.0 g (from about 1 mg/kg to about 15 mg/kg) of a compound of the present invention; conveniently administered, for example, in divided doses up to four times a day.

- 5 A compound of the present invention may be administered by any conventional route, for example enterally, e.g. including nasal, buccal, rectal, oral, administration; parenterally, e.g. including intravenous, intramuscular, subcutaneous administration; or topically; e.g. including epicutaneous, intranasal, intratracheal administration;
- 10 e.g. in form of coated or uncoated tablets, capsules, (injectable) solutions, solid solutions, suspensions, dispersions, solid dispersions; e.g. in the form of ampoules, vials, in the form of creams, gels, pastes, inhaler powder, foams, tinctures, lip sticks, drops, sprays, or in the form of suppositories.

- The compounds of the present invention may be administered in the form of a pharmaceutically acceptable salt, e.g. an acid addition salt or metal salt; or in free form;
- 15 optionally in the form of a solvate. The compounds of the present invention in the form of a salt exhibit the same order of activity as the compounds of the present invention in free form; optionally in the form of a solvate.

- A compound of the present invention may be used for pharmaceutical treatment according to
- 20 the present invention alone, or in combination with one or more other pharmaceutically active agents. Such other pharmaceutically active agents include other antibacterials, e.g. penicillins, cephalosporins, macrolides, vancomycin, rifampicin. Combinations include fixed combinations, in which two or more pharmaceutically active agents are in the same formulation; kits, in which two or more pharmaceutically active agents in separate
- 25 formulations are sold in the same package, e.g. with instruction for co-administration; and free combinations in which the pharmaceutically active agents are packaged separately, but instruction for simultaneous or sequential administration are given.

- In another aspect the present invention provides a pharmaceutical composition comprising a
- 30 compound of the present invention in association with at least one pharmaceutical excipient, e.g. appropriate carrier and/or diluent, e.g. including fillers, binders, disintegrators, flow conditioners, lubricants, sugars and sweeteners, fragrances, preservatives, stabilizers, wetting agents and/or emulsifiers, solubilizers, salts for regulating osmotic pressure and/or buffers,

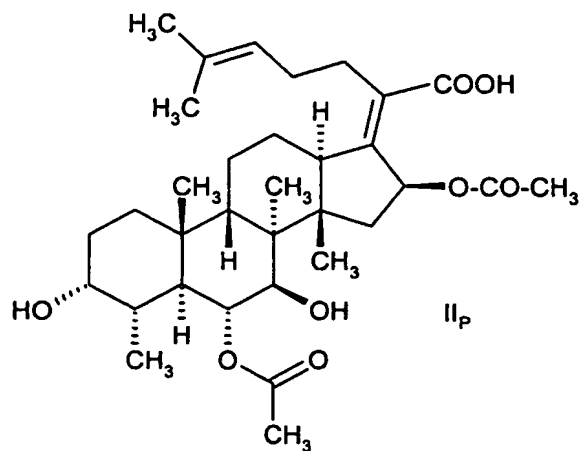
e.g. and further comprising another pharmaceutically active agent.

Such compositions may be manufactured according, e.g. analogously, to a method as conventional, e.g. by mixing, granulating, coating, dissolving or lyophilizing processes. Unit dosage forms may contain, for example, from about 0.5 mg to about 1000 mg, such as 1 mg to about 500 mg.

In the following Examples all temperatures are in degrees Celsius (°C) and are uncorrected. The following abbreviations are used:

10	Bn	benzyl	BOM	benzyloxymethyl
	Cbz	benzyloxycarbonyl	DMAA	N,N-dimethylacetamide
	DMAP	4-dimethylaminopyridine	LiHMDS	Lithium bis(trimethylsilyl)amide
	EDCI	N'-(3-dimethylaminopropyl)-N-ethylcarbodiimide in the form of a hydrochloride		
	EtOAc	ethyl acetate	EX	Example
15	PE	petrolether	PPTS	pyridinium p-toluenesulfonat
	rt	room temperature	THF	tetrahydrofurane
	DPM	diphenylmethyl		

20 Acremonic acid (also known as Cephalosporin P1) is a compound of formula II_P.



EXAMPLE 1

6-O-(2'-fluoroisobutyryl)-24, 25-dihydro-acremonic acid (compound of formula I, wherein R is -COR₁, wherein R₁ is 2-fluoroisopropyl):

A. 3-O-Benzylloxymethyl-acremonic acid P1-benzylloxymethylester (compound of formula IV_P)

5 9.68 ml of BOM-Cl are added to a solution of 10 g of acremonic acid and 12.2 ml of Hünig's base in 40 ml of anhydrous CH₂Cl₂ at -10°. The reaction mixture obtained is stirred for 15 minutes and allowed to warm up to rt, stirring is continued under argon for 24 hours. H₂O is added to the mixture obtained, the two phases obtained are separated. The organic layer obtained is washed with H₂O, brine and saturated aqueous NaHCO₃-solution, dried and
10 solvent is evaporated. 3-O-Benzylloxymethyl-acremonic acid benzylloxymethylester is obtained.

¹H-NMR (200MHz, DMSO+D₂O): δ (ppm) = 7.32-7.37 (m, 10H, arom.-H), 5.66 (d, J=8.5Hz, H-16), 5.32 (dd, J=6.2Hz, J=16.3Hz, 2H, BOM-CH₂), 5.08 (t, J=6.4Hz, 1H, 24-H), 4.57-4.83 (m, 7H, 6-H, 3x BOM-CH₂), 3.54 (s, 1H, 3-H), 3.34 (s, 1H, 7-H), 2.00/1.84 (2s, 2 x 3H, H-34, H-36).

15

B. 3-O-Benzylloxymethyl-6-deacetyl-acremonic acid benzylloxymethylester (compound of formula V_P)

6.97 ml of 2N NaOH are added at 0° to a solution of 11.38 g of 3-O-benzylloxymethyl-acremonic acid benzylloxymethylester in 75 ml of a mixture of THF/MeOH/H₂O = 5/4/1. To
20 the reaction mixture obtained 20 ml of THF are added and the solution obtained is stirred at rt for 16 hours. 1.4 ml of 2N NaOH are added to the mixture obtained and solvent is evaporated. The residue obtained is distributed between H₂O and Et₂O, the mixture obtained is extracted, the organic layer obtained is washed with H₂O and brine, dried and solvent is evaporated. 3-O-Benzylloxymethyl-6-deacetyl-acremonic acid benzylloxymethylester is
25 obtained.

¹H-NMR (200MHz, DMSO): δ (ppm) = 7.26-7.32 (m, 10H, arom.-H), 5.68 (d, J=8.2Hz, H-16), 5.32 (dd, J=6.2Hz, J=18.8Hz, 2H, BOM-CH₂), 5.08 (t, 1H, 24-H), 4.47-4.81 (m, 6H, 3x BOM-CH₂), 3.51 (s, 1H, 3-H), 3.49/3.34 (2s, 1H, 6-H, 7-H), 1.85 (1s, 3H, H-34).

¹³C-NMR (50MHz, DMSO): δ (ppm) = 169.56, 168.57, 149.13, 138.18, 137.10, 131.67, 129.09, 128.21, 128.15, 127.66, 127.50, 127.35, 127.27, 123.0, 92.97, 88.18, 82.84, 78.32, 75.84, 73.75, 71.12, 68.62, 49.05, 47.88, 43.55, 42.48, 36.23, 35.66, 30.02, 28.13, 27.89, 25.96, 25.59, 25.38, 22.86, 22.37, 20.75, 20.37, 18.71, 18.32, 17.43.

30

C. 3-O-Benzylloxymethyl-6-O-(2'-fluoro-ⁱbutyryl)-acremonic acid, benzylloxymethylester (compound of formula VI_P, wherein R₁ is 2-fluoroisopropyl)

35

5.02 g of 2-fluoroisobutyric acid are added to a solution of 22.84 g 3-O-benzylloxymethyl-6-deacetyl-acremonic acid, benzylloxymethylester and 3.97 g of DMAP in anhydrous CH₂Cl₂ under argon at 0°. 9.06 g of EDCI are added and the mixture obtained is stirred at rt

overnight. The mixture obtained is concentrated and the concentration residue obtained is distributed between EtOAc and H₂O and extracted. The organic layer obtained is washed with H₂O, brine and saturated, aqueous Na₂CO₃-solution, dried and solvent is evaporated.

3-O-Benzoyloxymethyl-6-O-(2'-fluoroisobutyryl)-acremonic acid, benzyloxymethylester is obtained.

¹H-NMR (500MHz, CDCl₃): δ (ppm) = 7.35-7.28 (m, 10H, arom.-H), 5.84 (d, 1H, J=8.6Hz, H-16), 5.41/5.27 (2d, J₁=J₂=6.1Hz, 2H, BOM-CH₂), 5.10 (dt, J=7.2Hz, J=1.3Hz, 1H, 24-H), 4.85-4.83 (m, 1H, BOM-CH₂), 4.73-4.59 (m, 7H, 6-H, 3x BOM-CH₂), 3.62 (d, J=1.8Hz, 1H, 3-H), 3.44 (d, J=2.6Hz, 1H, 7-H), 1.93 (1s, 3H, 34-H), 1.61 (d, J=3.9Hz, 3a'-CH₃), 1.57 (d, J=3.7Hz, 3b'-CH₃).

¹³C-NMR (125MHz, CDCl₃): δ (ppm) = 172.82 (d, J=25Hz, 1'-C), 170.59, 169.22, 148.65, 138.11, 137.02, 132.52, 130.70, 128.44, 128.41, 127.92, 127.80, 127.73, 127.63, 123.12, 93.51, 92.50 (d, J=181Hz, 2'-C), 88.45, 83.53, 80.32, 78.01, 74.27, 71.96, 69.63, 49.71, 48.49, 43.13, 40.92, 39.94, 39.50, 36.62, 35.77, 31.40, 28.83, 28.32, 26.39, 25.99, 25.70, 24.80 (d, J=24Hz, 3a'-C), 24.68 (d, J=24Hz, 3b'-C), 23.71, 23.66, 21.63, 20.78, 18.16, 17.75, 17.21.

D. 6-O-(2'-fluoroisobutyryl)-24, 25-dihydro-acremonic acid (compound of formula I, wherein R is -COR₁, wherein R₁ is 2-fluoroisopropyl)

20.99 g of 3-O-benzyloxymethyl-6-O-(2'-fluoroisobutyryl)-acremonic acid, benzyloxymethylester are hydrogenated at 1 atm in the presence of Pd(OH)₂/C in 235ml of a mixture of EtOAc /MeOH = 10 /1 overnight, the mixture obtained is filtered and solvent is evaporated.

6-O-(2'-fluoroisobutyryl)-24, 25-dihydro-acremonic acid is obtained.

The solid can be recrystallized from cyclohexane/EtOAc: mp = 157-160°C,

Example 2

3-O-Benzoyloxymethyl-6-O-pivaloyl-acremonic acid benzyloxymethylester (compound of formula VI_p, wherein R₁ is t.butyl)

1.31 ml of pivaloyl chloride are added at rt to a solution of 5.504 g of 3-O-benzyloxymethyl-6-deacetyl-acremonic acid benzyloxymethylester and 1.13 g of DMAP in anhydrous pyridine under argon. The mixture obtained is stirred under argon at 50° for 20 hours, poured over ice and extracted with EtOAc. The organic layer obtained is washed with H₂O and brine, dried, and solvent is evaporated.

3-O-Benzoyloxymethyl-6-O-pivaloyl-acremonic acid benzyloxymethylester is obtained.

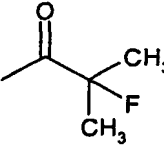
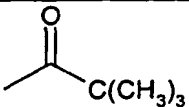
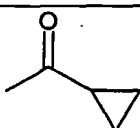
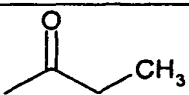
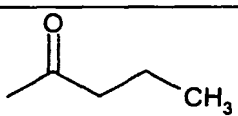
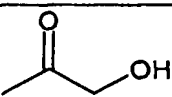
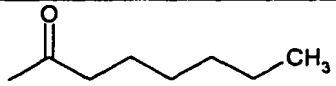
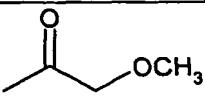
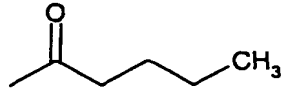
Splitting off the benzyloxymethyl protecting group and hydrogenation of the double bond is carried out analogously to Example 1, step D.

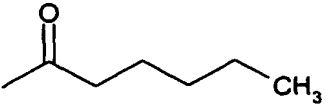
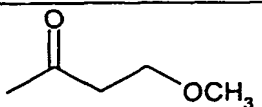
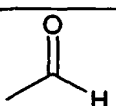
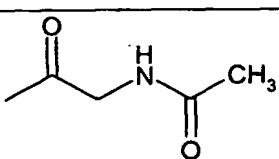
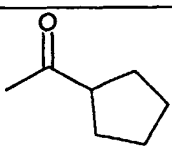
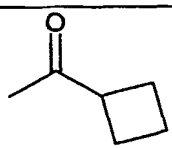
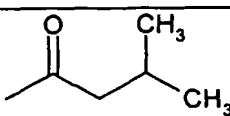
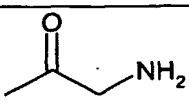
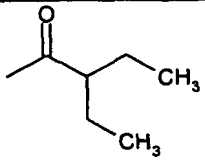
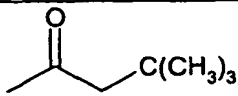
Analogously to the methods as described in examples 1 and 2, but using appropriate starting materials, compounds of formula I, wherein R is as defined in TABLE 1 below, are obtained.

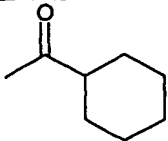
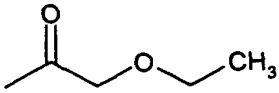
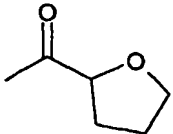
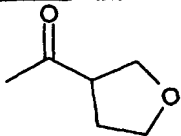
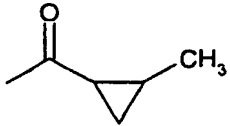
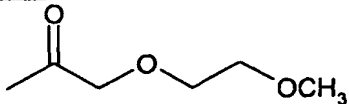
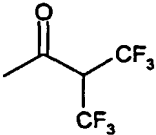
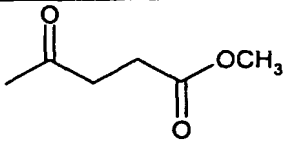
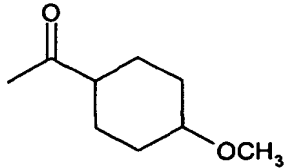
¹H-NMR data (in DMSO, if not otherwise indicated) of the compounds are also set out in

TABLE 1.

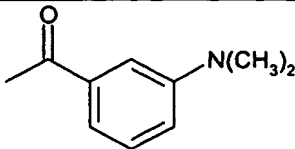
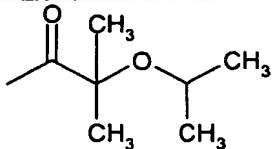
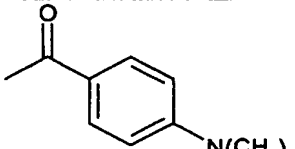
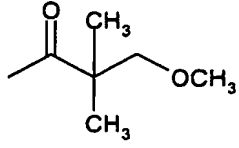
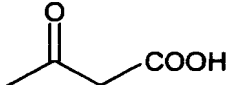
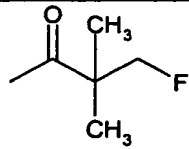
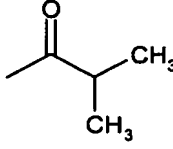
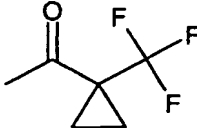
TABLE 1

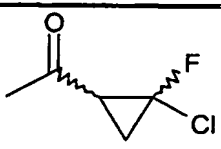
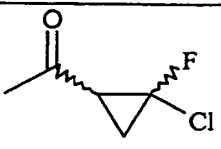
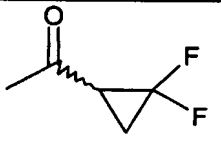
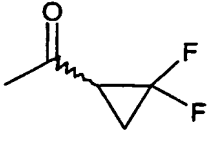
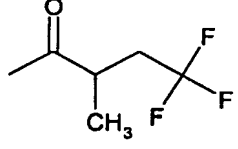
EX	R	¹ H-NMR
1		5.82 (d, 1H, J=8.7Hz, 16-H), 4.63 (d, 1H, J=10.6Hz, 6-H), 3.71(s, 1H, 3-H), 3.43 (s, 1H, 7-H), 1.94 (1s, 3H, 34-H), 1.60 (d, J=4.7Hz, 3a'-CH ₃), 1.55 (d, J=4.6Hz, 3b'-CH ₃)
2		5.61 (d, J=8.1Hz, 1H, 16-H), 4.60 (d, J=9.7Hz, 1H, 6-H), 3.47 (s, 1H, 3-H), 3.19 (s, 1H, 7-H), 1.88 (s, 3H, 34-CH ₃), 1.13 (s, 9H, 3 x 3'-CH ₃)
3		5.62 (d, J=8.2Hz, 1H, 16-H), 4.63 (dd, J=9.7Hz, J=2.0Hz, 1H, 6-H), 3.47 (s, 1H, 3-H), 3.19 (d, J=2.0Hz, 1H, 7-H), 1.89 (s, 3H, 34-CH ₃), 1.21-2.44 (m, 2'-H, 3'-CH ₂ , 4'-CH ₂)
4		5.64 (d, J=7.9 Hz, 1H, 16-H), 4.65 (d, J=10.2Hz, 1H, 6-H), 3.48 (s, 1H, 3-H), 3.10 (s, 1H, 7-H), 1.92-2.56 (m, 9H, cont. 2'-CH ₂), 1.89 (s, 3H, 34-CH ₃), 1.03 (d, J=7.0Hz, 3 H, 3'-CH ₃)
5		5.59 (d, J=8.3 Hz, 1H, 16-H), 4.60 (d, J=9.9Hz, 1H, 6-H), 3.47 (s, 1H, 3-H), 3.30 (s, 1H, 7-H), 1.92-2.56 (m, 9H, cont. 2'-CH ₂), 1.89 (s, 3H, 34-CH ₃), 0.77-1.80 (m, cont. 3'-CH ₂ , 4'-CH ₃)
6		5.57 (d, J=8.3Hz, 1H, 16-H), 4.65 (dd, J=7.9Hz, J=2.5Hz, 1H, 6-H), 3.93 (dd, J=17.1, J=28.5, 2H, 2'-CH ₂), 3.45 (s, 1H, 3-H), 3.32 (d, J=2.5Hz, 1H, 7-H)
7		5.60 (d, J=8.2 Hz, 1H, 16-H), 4.60 (d, J=10.0Hz, 1H, 6-H), 3.48 (s, 1H, 3-H), 3.31 (s, 1H, 7-H), 1.92-2.56 (m, 9H, cont. 2'-CH ₂), 1.89 (s, 3H, 34-CH ₃), 0.76-1.80 (m, cont. 3'-CH ₂ , 4'-CH ₂ , 5'-CH ₂ , 6'-CH ₂ , 7'-CH ₃)
8		5.62 (d, J=6.8Hz, 1H, 16-H), 4.70 (d, J=9.9Hz, 1H, 6-H), 3.84-4.20 (m, 2H, 2'-CH ₂), 3.32-3.44 (m, 5H, 3-H, 7-H, -OCH ₃)
9		5.62 (d, 1H, 16-H), 4.62 (d, 1H, 6-H), 3.45 (s, 1H, 3-H), 3.33 (s, 1H, 7-H), 1.92-2.56 (m, 9H, cont. 2'-CH ₂), 1.88 (s, 3H, 34-CH ₃), 0.76-1.80 (m, cont. 3'-CH ₂ , 4'-CH ₂ , 5'-CH ₃)

EX	R	¹ H-NMR
10		5.61 (d, 1H, J=8.2Hz, 16-H), 4.61 (d, J=9.3Hz, 1H, 6-H), 3.48 (s, 1H, 3-H), 3.31 (s, 1H, 7-H), 1.92-2.56 (m, 9H, cont. 2'-CH ₂), 1.87 (s, 3H, 34-CH ₃), 0.76-1.80 (m, cont. 3'-CH ₂ , 4'-CH ₂ , 5'-CH ₂ , 6'-CH ₃)
11		5.61 (d, J=8.3Hz, 1H, 16-H), 4.63 (d, J=10.1Hz, 1H, 6-H), 3.53-3.59 (m, 2H, 2'-CH ₂), 3.47 (s, 1H, 3-H), 3.32 (s, 1H, 7-H), 3.22 (s, 3H, -OCH ₃)
12		8.21 (s, 1H, 1'-H), 5.62 (d, J=7.9Hz, 1H, 16-H), 4.66 (dd, 1H, 6-H), 3.48 (s, 1H, 3-H), 3.38 (d, J=2.8Hz, 1H, 7-H), 1.89 (s, 3H, 34-CH ₃)
13		8.28 (dd, J=5.8Hz, 1H, NH), 5.60 (d, J=8.1Hz, 1H, 16-H), 4.64 (dd, J=8.3Hz, J=2.4Hz, 1H, 6-H), 3.60 (dd, J=5.8Hz, 2'-CH ₂), 3.47 (s, 1H, 3-H), 3.34 (d, J=2.4Hz, 1H, 7-H), 1.85/1.87 (2s, 2x3H, 34-CH ₃ , 4'-CH ₃)
14		5.61 (d, J=7.7Hz, 1H, 16-H), 4.60 (d, J=9.8Hz, 1H, 6-H), 3.47 (s, 1H, 3-H), 3.25 (s, 1H, 7-H), 2.48-2.84 (m, 2'-H), 1.88 (s, 3H, 34-CH ₃), 1.00-2.45 (m, 3'-CH ₂ , 4'-CH ₂ , 5'-CH ₂ , 6'-CH ₂)
15		5.61 (d, J=8.3Hz, 1H, 16-H), 4.61 (d, J=10.0Hz, 1H, 6-H), 3.46 (s, 1H, 3-H), 3.27 (s, 1H, 7-H), 3.09 (quin, J=8.3Hz, 2'-H)
16		5.64 (d, J=8.33Hz, 1H, 16-H), 4.63 (d, J=10.0Hz, 1H, 6-H), 3.48 (s, 1H, 3-H), 3.35 (s, 1H, 7-H), 1.95-2.50 (m, cont. 2'-CH ₂ , 3'-H), 1.90 (s, 3H, 34-CH ₃), 0.96/0.95/0.93/0.92 (4s, 4x4'-CH ₃)
17		5.61 (d, J=8.3Hz, 1H, 16-H), 4.67 (d, 1H, 6-H), 3.47 (s, 1H, 3-H), 3.09-3.40 (m, 5H, 7-H, 2'-CH ₂ , NH ₂)
18		5.60 (d, J=8.5Hz, 1H, 16-H), 4.60 (d, J=10.0Hz, 1H, 6-H), 3.49 (s, 1H, 3-H), 3.32 (s, 1H, 7-H), 1.87 (s, 3H, 34-CH ₃), 1.12/1.00 (2s, 2x3H, 4'-CH ₃)
19		5.61 (d, J=7.9Hz, 1H, 16-H), 4.60 (d, J=10.3Hz, 1H, 6-H), 3.49 (s, 1H, 3-H), 3.35 (s, 1H, 7-H), 1.89 (s, 3H, 34-CH ₃), 1.00 (s, 9H, 4'-CH ₃)

EX	R	¹ H-NMR
20		5.63 (d, J=8.3Hz, 1H, 16-H), 4.59 (d, J=9.9Hz, 1H, 6-H), 3.47 (s, 1H, 3-H), 3.24 (s, 1H, 7-H), 0.99-2.35 (m, cont. 2'-H, 3'-CH ₂ , 4'-CH ₂ , 5'-CH ₂ , 6'-CH ₂ , 7'-CH ₂)
21		5.64 (d, J=8.3Hz, 1H, 16-H), 4.72 (d, J=8.8Hz, 1H, 6-H), 3.90-4.18 (m, 2H, 2'-CH ₂), 3.36-3.57 (m, 4H, 3-H, 7-H, 4'-CH ₂)
22		5.61 (m, 1H, 16-H), 4.6-4.7 (m, 1H, 6-H), 4.19-4.35 (m, 1H, H-2'), 3.80 (m, 2H, 4'-CH ₂), 3.34-3.45 (m, 2H, 3-H, 7-H)
23		5.62 (d, J=7.5Hz, 1H, 16-H), 4.65 (d, J=9.5Hz, 6-H), 3.03-3.93 (m, 3'-CH ₂ , 5'-CH ₂ , 3-H, 7-H)
24		5.61 (d, J=8.3Hz, 1H, 16-H), 4.60 (d, J=11.2Hz, 6-H), 3.47 (s, 1H, 3-H), 3.28 (s, 1H, 7-H), 1.04 (s, 3H, -CH ₃ (3'-C))
25		5.64 (d, J=8.3Hz, 1H, 16-H), 4.72 (d, J=8.9Hz, 1H, 6-H), 4.09 (dd, 2H, 2'-CH ₂), 3.60-3.64/3.46-3.50 (2m, 5H, 4'-CH ₂ , 5'-CH ₂ , 3-H), 3.37 (s, 1H, 7-H), 3.27 (s, 3H, -OCH ₃)
26		5.84 (d, J=8.7Hz, 1H, 16-H), 4.77 (d, J=10.5Hz, 6-H), 4.10 (sept., 1H, 2'-H), 3.74 (s, 1H, 3-H), 3.50 (s, 1H, 7-H)
27		5.58 (d, J=8.3Hz, 1H, 16-H), 4.57 (d, J=10.1Hz, 6-H), 3.57 (s, 3H, -OCH ₃), 3.45 (s, 1H, 3-H), 3.29 (s, 1H, 7-H).
28		5.61 (d, J=8.1Hz, 1H, 16-H), 4.60 (d, J=9.8Hz, 1H, 6-H), 3.10-3.48 (m, 6H, 5'-H, OCH ₃ , 3-H, 7-H)

EX	R	¹ H-NMR
29		5.61 (d, J=8.0Hz, 1H, 16-H), 4.61 (d, J=10.0Hz, 1H, 6-H), 3.49 (s, 1H, 3-H), 3.05-3.30 (m, 5H, 4'-H, OCH ₃ , 7-H)
30		5.62 (d, J=8.2Hz, 1H, 16-H), 4.59 (d, J=9.7Hz, 1H, 6-H), 3.45 (s, 1H, 3-H), 3.17 (d, 1H, 7-H), 1.40-2.45 (m, cont. adamantyl - CH and CH ₂)
31		5.63 (d, 1H, 16-H), 4.60 (d, J=10.1Hz, 1H, 6-H), 3.46 (s, 1H, 3-H), 3.26 (s, 1H, 7-H), 1.87 (s, 3H, 34-CH ₃), 1.00-1.24 (m, cont. 12H, 2 x CH ₃ (C-2'), 4'-CH ₃)
32		5.63 (d, J=8.2Hz, 1H, 16-H), 4.56 (d, J=10.2Hz, 6-H), 3.45 (s, 1H, 3-H), 3.29 (s, 1H, 7-H), 1.15 (s, 12H, 4 x -CH ₃ (3'-C))
33		5.63 (d, J=8.2Hz, 1H, 16-H), 4.60 (d, J=10.0Hz, 6-H), 3.45 (s, 1H, 3-H), 3.24 (s, 1H, 7-H), 0.70-1.80 (m, 39H, cont. -CH ₃ (2'-C), 3'-CH ₂ , 4'-CH ₂)
34		5.62 (d, J=8.2Hz, 1H, 16-H), 4.63 (d, J=9.8Hz, 1H, 6-H), 3.73 (dd, J=10.7Hz, J=15.9Hz, 2H, -CH ₂ Cl), 3.47 (s, 1H, 3-H), 3.35 (d, 1H, 7-H), 1.87 (s, 3H, 34-CH ₃), 1.20 (s, 6H, 2 x CH ₃ (C-2'))
35		5.63 (d, J=8.4Hz, 1H, 16-H), 4.66 (d, J=10.0Hz, 1H, 6-H), 3.46 (s, 1H, 3-H), 3.26 (d, 1H, 7-H), 3.16 (s, 3H, OCH ₃), 1.87 (s, 3H, 34-CH ₃), 1.31 (s, 6H, 2 x CH ₃ (C-2'))
36		5.62 (d, J=8.1Hz, 1H, 16-H), 4.65 (d, J=9.9Hz, 1H, 6-H), 3.17-3.55 (m, 4H, 3-H, 7-H, -OCH ₂), 1.87 (s, 3H, 34-CH ₃), 1.32 (s, 6H, 2 x CH ₃ (C-2'))

EX	R	¹ H-NMR
37		7.28-7.38 (m, 3H, arom.H), 6.93 (d, 1H, arom.H), 5.76 (d, J=8.6Hz, 1H, 16-H), 4.79 (d, J=11.2Hz, 1H, 6-H), 3.70 (s, 1H, 3-H), 3.61 (d, 1H, 7-H), 2.98 (s, 6H, -N(CH ₃) ₂)
38		5.77 (d, J=8.4Hz, 1H, 16-H), 4.51 (d, J=10.5Hz, 1H, 6-H), 3.60-3.74 (m, 2H, 3-H, -OCH ₂ (CH ₃) ₂), 3.34 (s, 1H, 7-H), 1.88 (s, 3H, 34-CH ₃), 1.00-1.50 (m, cont., 2 x CH ₃ (C-2'), -OCH(CH ₃) ₂)
39		7.82 (d, J=8.9Hz, 2H, arom.H), 6.57 (d, J=8.9Hz, 2H, arom.H), 5.71 (d, J=8.4Hz, 1H, 16-H), 4.67 (d, J=10.5Hz, 1H, 6-H), 3.63 (s, 1H, 3-H), 3.52 (d, 1H, 7-H), 2.96 (s, 6H, -N(CH ₃) ₂)
40		5.81 (d, J=8.3Hz, 1H, 16-H), 4.62 (d, J=10.4Hz, 1H, 6-H), 3.69 (s, 1H, 3-H), 3.25-3.45 (m, 5H, 7-H, -OCH ₃), 1.92 (s, 3H, 34-CH ₃), 1.16 (s, 6H, 2 x CH ₃ (C-2'))
41		5.86 (d, 1H, 16-H), 4.74 (d, J=9.1Hz, 1H, 6-H), 3.32-3.79 (m, 4H, 3-H, 7-H, 2'-CH ₂)
42		5.82 (d, J=8.4Hz, 1H, 16-H), 4.58 (d, J=10.8Hz, 1H, 6-H), 4.50/4.26 (ddd, J=8.8Hz, H=13.2Hz, J=47.1Hz, 2H, -CH ₂ F), 3.70 (s, 1H, 3-H), 3.38 (s, 1H, 7-H), 1.93 (s, 3H, 34-CH ₃), 1.15-1.21 (m, cont.6H, 2 x CH ₃ (C-2'))
43		5.82 (d, J=8.7 Hz, 1H, 16-H), 4.53 (d, J=10.6 Hz, 1H, 6-H), 3.71 (d, J=2.1Hz, 1H, 3-H), 3.40 (s, 1H, 7-H), 2.49-2.56 (m, 3H, 13-H, 2'-H, 22a-H), 2.09-2.35 (m, 5H, 22b-H, 5-H, 8-H, 12a-H, 15a-H), 1.94 (s, 3H, 34-CH ₃), 1.82-1.89 (m, 3H, 4-H, 2a-H, 11a-H), 1.67-1.72 (m, 3H, 1a-H, 12b-H, 2b-H), 1.35-1.53 (m, 6H, 25-H, 11b-H, 23-CH ₂ , 15b-H, 1b-H), 1.14-1.19 (m, 14H, 19-CH ₃ , 2 x 3'-CH ₃ , 30-CH ₃ , 24-CH ₂), 1.03 (s, 3H, 18-CH ₃), 0.89 (d, J=6.9Hz, 3H, 28-CH ₃), 8.86 (d, J=6.9Hz, 6H, 26-CH ₃ , 27-CH ₃)
44		5.82 (d, J=8.6Hz, 1H, 16-H), 4.70 (d, J=10.5Hz, 1H, 6-H), 3.70 (s, 1H, 3-H), 3.48 (s, 1H, 7-H), 1.94 (s, 3H, 34-CH ₃), 1.57-1.28 (m, cont. 4H, 2 x CH ₂ (cyclopropyl)).

EX	R	¹ H-NMR
45		5.83 (d, J=8.6Hz, 1H, 16-H), 4.65-4.58 (m, 1H, 6-H), 3.71 (s, 1H, 3-H), 3.56/3.49 (2s, 1H, 7-H), 2.62-2.27 (m, cont. CH(cyclopropyl)), 2.26-2.07 / 1.95-1.62 (2 m, cont. CH ₂ (cyclopropyl)).
46		5.80 (d, J=8.7Hz, 1H, 16-H), 4.63 (d, J=10.7Hz, 1H, 6-H), 3.73 (s, 1H, 3-H), 3.51 (s, 1H, 7-H), 2.61-2.38 (m, cont. CH(cyclopropyl)), 2.38-2.22 / 2.00-1.63 (2 m, cont. CH ₂ (cyclopropyl)).
47		5.83 (d, J=8.7Hz, 1H, 16-H), 4.63 (d, J=10.9Hz, 1H, 6-H), 3.71 (s, 1H, 3-H), 3.48 (s, 1H, 7-H), 2.51-2.38 (m, cont. 2'-H), 2.09-1.97 (m, 1 H, CHH (cyclopropyl)), 1.96-1.63 (m, cont. CHH (cyclopropyl)).
48		5.80 (d, J=8.7Hz, 1H, 16-H), 4.63 (d, J=10.7Hz, 1H, 6-H), 3.71 (s, 1H, 3-H), 3.50 (s, 1H, 7-H), 2.50-2.39 (m, cont. 2'-H), 2.20-2.00 (m, cont. CHH (cyclopropyl)), 1.86-1.75 (m, cont. CHH (cyclopropyl)).
49		5.85-5.82 (m, 1H, 16-H), 4.57-4.53 (m, 1H, 6-H), 3.71 (s, 1H, 3-H), 3.46/3.41 (2 s, 2 x 1H, 7-H), 2.82 (m, cont. -OCOCH(CH ₃)CHHCF ₃), 2.49-2.05 (m, cont. -OCOCH(CH ₃)CHHCF ₃), 1.32-1.23 (m, cont. -OCOCH(CH ₃)CHHCF ₃).

The compounds of examples 2, 30, 31 and 34 in TABLE 1 are obtained analogously as described on Example 2, but using appropriate starting materials; all other compounds of TABLE 1 are obtained analogously as described in Example 1, but using appropriate starting materials. The compounds of examples 1, 2, 34, 42 and 43 are also obtained in the form of a sodium salt.

Example 50

6-O-Methyl-24, 25-dihydro-acremonic acid (compound of formula I_p, wherein R is methyl)

A. 3-O-Benzoyloxymethyl-6-O-methyl-24, 25-dihydro-acremonic acid diphenylmethylester


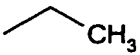

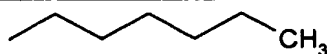
0.67 ml of LiHMDS (1M in THF) are added to a solution of 500 mg of 3-O-Benzoyloxymethyl-6-deacetyl-acremonic acid diphenylmethylester (which may be obtained according to a method as described in reaction A in example 1 but using appropriate starting materials) in 5 ml of dry N,N-dimethylformamide at -10° and to the mixture obtained 0.06 ml of CH₃I are added after 10 minutes. The mixture obtained is stirred at rt for 2 hours and poured onto ice.

The mixture obtained is extracted 3 times with EtOAc. The organic layer obtained is dried, solvent is evaporated and the evaporation residue obtained is subjected to chromatography. 3-O-Benzoyloxymethyl-6-O-methyl-acremonic acid diphenylmethylester is obtained.

B. 6-O-Methyl-24, 25-dihydro-acremonic acid

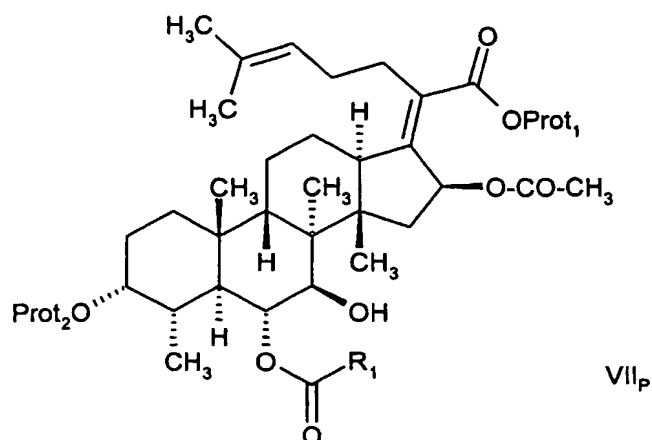
- 5 241 mg of 3-O-benzyloxymethyl-6-O-methyl-acremonic acid diphenylmethylester are hydrogenated at 1 atm in the presence of Pd(OH)₂/C in 3 ml of EtOAc overnight, the mixture obtained is filtered, solvent is evaporated and the evaporation residue is subjected to chromatography. 6-O-methyl-24, 25-dihydro-acremonic acid is obtained.
- 10 Analogously as described in Example 50, but using appropriate starting materials, compounds of formula I, wherein R is as defined in TABLE 2 below, are obtained. ¹H-NMR data (in DMSO, if not otherwise indicated) of the compounds are also set out in TABLE 2.

TABLE 2

EX	R	¹ H-NMR
50		5.65 (d, J=8.3Hz, 1H, 16-H), 3.34-3.53 (m, 2H, 3-H, 7-H), 3.19 (s, 3H, -OCH ₃), 2.80 (d, 1H, J=9.6Hz, 6-H)
51		5.66 (d, 1H, 16-H), 3.21-3.65 (m, 4H, -OCH ₂ , 3-H, 7-H), 2.91 (d, 1H, 6-H)
52		5.64 (d, J=8.3Hz, 1H, 16-H), 3.14-3.53 (m, 4H, -OCH ₂ , 3-H, 7-H), 2.88 (d, J=9.5Hz, 1H, 6-H)
53		5.54 (d, J=8.4Hz, 1H, 16-H), 3.08-3.40 (m, 4H, -OCH ₂ , 3-H, 7-H), 2.76 (d, J=9.2Hz, 1H, 6-H)

15


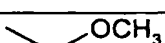

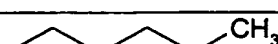
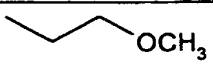
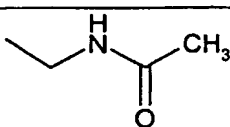
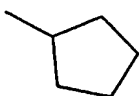

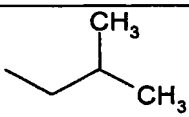
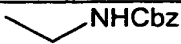
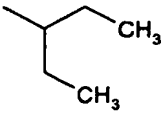
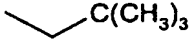
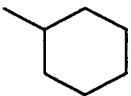

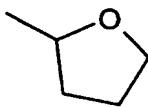
In TABLE 3 below there are listed mass spectroscopy data of intermediates of formula

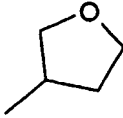

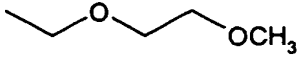
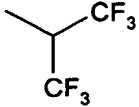
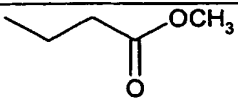
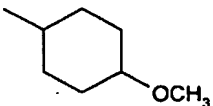
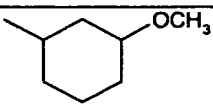
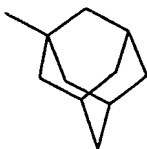
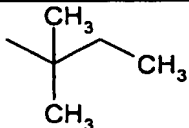
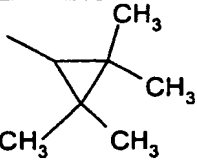



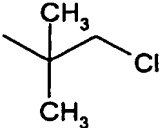
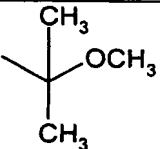
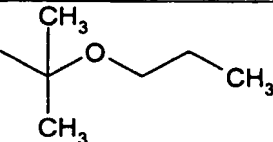
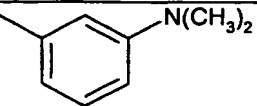
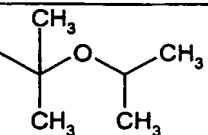
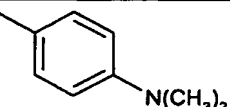
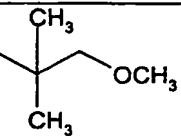

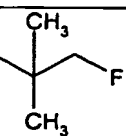
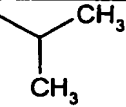
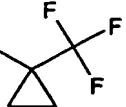
wherein R₁ is as defined in TABLE 3, useful in the production of a compound of formula I_p. The numbers in column "EX", marked with an apostroph (e.g. 1'), are intermediates used in the production of a the corresponding compound of formula I_p in TABLE 1. E.g. the intermediate "1'" in TABLE 3 is the intermediate used in the production of the compound of Example 1 in TABLE 1. Mass spectroscopy data (m/z (ESI)), also set out in TABLE 3, are determined by a Finnigan Navigator ThermoQuest LC/MS system.





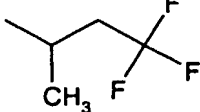
TABLE 3

EX	Prot ₂	R ₁	Prot ₁	m/z (ESI)
1'	BOM		BOM	[M+Na] ⁺ = 883.4
2'	BOM		BOM	[M+Na] ⁺ = 879.5
3'	BOM		DPM	[M+Na] ⁺ = 909.4
4'	H		DPM	[M+Na] ⁺ = 777.3
5'	H		DPM	[M+Cl] ⁺ = 803.4
6'	BOM		DPM	[M] ⁺ = 989.4

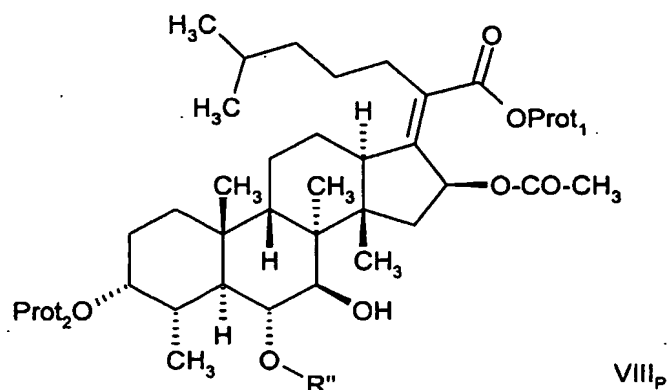
EX	Prot ₂	R ₁	Prot ₁	m/z (ESI)
7'	BOM		DPM	[M+Na] ⁺ = 953.5
8'	BOM		DPM	[M+Na] ⁺ = 914.1
9'	BOM		DPM	[M+Na] ⁺ = 925.0
10'	BOM		DPM	[M+Na] ⁺ = 939.2
11'	BOM		DPM	[M+Na] ⁺ = 926.9
12'	BOM	hydrogen	DPM	[M+Na] ⁺ = 869.0
13'	BOM		DPM	[M+Cl] ⁻ = 951.9
14'	BOM		DPM	[M+Na] ⁺ = 937.0
15'	BOM		DPM	[M+Na] ⁺ = 923.0
16'	BOM		DPM	[M+Na] ⁺ = 925.0
17'	BOM		DPM	[M+Na] ⁺ = 1031.8
18'	BOM		DPM	[M+Na] ⁺ = 938.8
19'	BOM		DPM	[M+Na] ⁺ = 939.0
20'	BOM		DPM	[M+Na] ⁺ = 951.0
21'	BOM		DPM	[M+Na] ⁺ = 927.1
22'	BOM		DPM	[M+Na] ⁺ = 939.3

EX	Prot ₂	R ₁	Prot ₁	m/z (ESI)
23'	BOM		DPM	$[M+Na]^+ = 939.3$
24'	BOM		DPM	$[M+Na]^+ = 923.2$
25'	BOM		BOM	$[M+Na]^+ = 911.5$
26'	BOM		BOM	$[M]^+ = 950.4$
27'	BOM		BOM	$[M+Na]^+ = 909.2$
28'	BOM		BOM	$[M+Na]^+ = 935.5$
29'	BOM		BOM	$[M+Na]^+ = 935.5$
30'	BOM		BOM	$[M+Na]^+ = 957.6$
31'	BOM		BOM	$[M+Na]^+ = 894.0$
32'	BOM		BOM	$[M+Na]^+ = 919.0$
33'	BOM		BOM	$[M+Na]^+ = 877.4$

EX	Prot ₂	R ₁	Prot ₁	m/z (ESI)
34'	BOM		BOM	[M+Na] ⁺ = 913.4
35'	BOM		BOM	[M+Na] ⁺ = 895.4
36'	BOM		BOM	[M+Na] ⁺ = 921.6
37'	BOM		BOM	[M+Na] ⁺ = 942.5
38'	BOM		BOM	[M+Na] ⁺ = 923.7
39'	BOM		BOM	[M+Na] ⁺ = 942.5
40'	BOM		BOM	[M+Na] ⁺ = 909.5
41'	BOM		BOM	[M+Na] ⁺ = 972.2
42'	BOM		BOM	[M+Na] ⁺ = 897.8
43'	BOM		BOM	[M+Na] ⁺ = 865.5
44'	BOM		BOM	[M+Na] ⁺ = 931.5

EX	Prot ₂	R ₁	Prot ₁	m/z (ESI)
45'	BOM		BOM	[M+Na] ⁺ = 915
46'	BOM		BOM	[M+Na] ⁺ = 915
47'	BOM		BOM	[M+Na] ⁺ = 899.5
48'	BOM		BOM	[M+Na] ⁺ = 899.5
49'	BOM		BOM	[M+Na] ⁺ = 933.4

In TABLE 4 below there are listed mass spectroscopy data of intermediates of formula



wherein R'' is as defined in TABLE 4, useful in the production of a compound of formula I_p.

- 5 The numbers in column "EX", marked with an apostroph (e.g. 50'), are intermediates used in the production of a the corresponding compound of formula I_p in TABLE 2. E.g. the intermediate "50'" in TABLE 4 is the intermediate used in the production of the compound of Example 50 in TABLE 2. Mass spectroscopy data (m/z (ESI)), also set out in TABLE 4, are determined by a Finnigan Navigator ThermoQuest LC/MS system.

TABLE 4

EX	Prot ₂	R''	Prot ₁	m/z (ESI)
50'	BOM	methyl	DPM	$[M+Na]^+ = 855.1$
51'	BOM	ethyl	DPM	$[M+Na]^+ = 869.4$
52'	BOM	n-propyl	DPM	$[M+Na]^+ = 883.3$
53'	BOM	n-hexyl	DPM	$[M+Na]^+ = 925.5$